

10  
11. (New) The multilayer composite film of claim 10 wherein said multilayer composite film has a thickness between approximately 30  $\mu\text{m}$  and 120  $\mu\text{m}$ .

11.  
12. (New) The multilayer composite film of claim 11 wherein the Vicat temperature of said LLDPE is greater than 100° C and wherein the Vicat temperature of said polypropylene is less than 160° C.

12.  
13. (New) The multilayer composite film of claim 11 wherein the thickness of said middle layer is approximately twice the thickness of each of said two outside layers.

13.  
14. (New) The multilayer composite film of claim 12 wherein the thickness of said middle layer is approximately twice the thickness of each of said two outside layers.

14.  
15. (New) The multilayer composite film of claim 11 wherein said multilayer composite film is produced without any corona oxidation treatment.

15.  
16. (New) The multilayer composite film of claim 12 wherein said multilayer composite film is produced without any corona oxidation treatment.

16.  
17. (New) The multilayer composite film of claim 13 wherein said multilayer composite film is produced without any corona oxidation treatment.

17.  
18. (New) The multilayer composite film of claim 14 wherein said multilayer composite film is produced without any corona oxidation treatment.

18.  
19. (New) The multilayer composite film of claim 11 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

19.  
20. (New) The multilayer composite film of claim 12 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

20.  
21. (New) The multilayer composite film of claim 13 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

21.  
22. (New) The multilayer composite film of claim 14 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

22.  
23. (New) The multilayer composite film of claim 15 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

23.  
24. (New) The multilayer composite film of claim 16 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

24.  
25. (New) The multilayer composite film of claim 17 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

25.  
26. (New) The multilayer composite film of claim 18 wherein at least one of said outside layers contains less than 1300 ppm of a slip agent.

26.  
27. (New) The multilayer composite film of claims 19 through 26 wherein said slip agent is Erucamide®.

27.  
28. (New) A combination valve and withdrawing pipe for dispensing liquids from a sealed container, comprising:

a withdrawing pipe having a first portion and a second portion, said second portion having a lower end gradually increasing in cross section to an upper end defining a bearing surface;

a valve disposed between walls of the sealed container, said valve comprising:

a first strip of multilayer composite film;

a second strip of multilayer composite film;

a weld uniting said first and second strips of multilayer composite film

along two non converging lines to form a distribution passage therebetween,

said distribution passage having an entry section with a perimeter for

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receiving a said first portion of said withdrawing pipe and said perimeter being less than said second portion of said withdrawing pipe such that said bearing surface prevents said withdrawing pipe from being withdrawn from said passage;

a cut in said distribution passage in at least one of said first and second strips to thereby communicate liquid within the container into said passage.

28.  
29. (New) The combination valve and withdrawing pipe of claim 28 wherein said multilayer composite film of said first and second strips comprises:

a middle layer based on polypropylene sandwiched between two outside layers of LLDPE, said two outside layers of LLDPE having a density between approximately 0.919 to 0.930  $g/cm^3$ , said middle layer containing approximately 50 to 70% by weight of polypropylene having a density between approximately 0.895 and 0.905  $g/cm^3$  and a melt index approximately between 0.75 and 0.85 g/10 minutes, and approximately 10 to 30% by weight of said LLDPE and approximately 10 to 30% by weight of a thermoplastic polyolefin having a density approximately between 0.885 and 0.905  $g/cm^3$  and a melt index approximately between 0.55 and 0.65 g/10 minutes.

29.  
30. (New) The combination valve and withdrawing pipe of claim 28 wherein said multilayer composite film of said first and second strips has a thickness between approximately 30  $\mu m$  and 120  $\mu m$ .

30.  
31. (New) The combination valve and withdrawing pipe of claim 30 wherein said multilayer composite film of said first and second strips has a Vicat temperature of said LLDPE is greater than 100° C and wherein the Vicat temperature of said polypropylene is less than 160° C.

31.  
32. (New) The combination valve and withdrawing pipe of claim 30 wherein said middle layer of said multilayer composite film of said first and second strips has a thickness approximately twice the thickness of each of said two outside layers.

~~32~~  
33. (New) The combination valve and withdrawing pipe of claim 31 wherein said middle layer of said multilayer composite film of said first and second strips has a thickness approximately twice the thickness of each of said two outside layers.

~~33~~  
34. (New) The combination valve and withdrawing pipe of claim 30 wherein said multilayer composite film of said first and second strips is produced without any corona oxidation treatment.

~~34~~  
35. (New) The combination valve and withdrawing pipe of claim 31 wherein said multilayer composite film of said first and second strips is produced without any corona oxidation treatment.

~~35~~  
36. (New) The combination valve and withdrawing pipe of claim 32 wherein said multilayer composite film of said first and second strips is produced without any corona oxidation treatment.

~~36~~  
37. (New) The combination valve and withdrawing pipe of claim 33 wherein said multilayer composite film of said first and second strips is produced without any corona oxidation treatment.

~~37~~  
38. (New) The combination valve and withdrawing pipe of claim 30 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

~~38~~  
39. (New) The combination valve and withdrawing pipe of claim 31 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

~~39~~  
40. (New) The combination valve and withdrawing pipe of claim 32 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

46.  
41. (New) The combination valve and withdrawing pipe of claim 33 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

41.  
42. (New) The combination valve and withdrawing pipe of claim 34 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

42.  
43. (New) The combination valve and withdrawing pipe of claim 35 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

43.  
44. (New) The combination valve and withdrawing pipe of claim 36 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

44.  
45. (New) The combination valve and withdrawing pipe of claim 37 wherein at least one of said outside layers of said multilayer composite film of said first and second strips contains less than 1300 ppm of a slip agent.

45.  
46. (New) The combination valve and withdrawing pipe of claims 38 through 45 wherein said slip agent is Erucamide®.

46.  
47. (New) The combination valve and withdrawing pipe of claims 38 through 45 wherein said outside layer of said multilayer composite film of said first and second strips to which said slip agent is added is the layer adjacent to said passage.